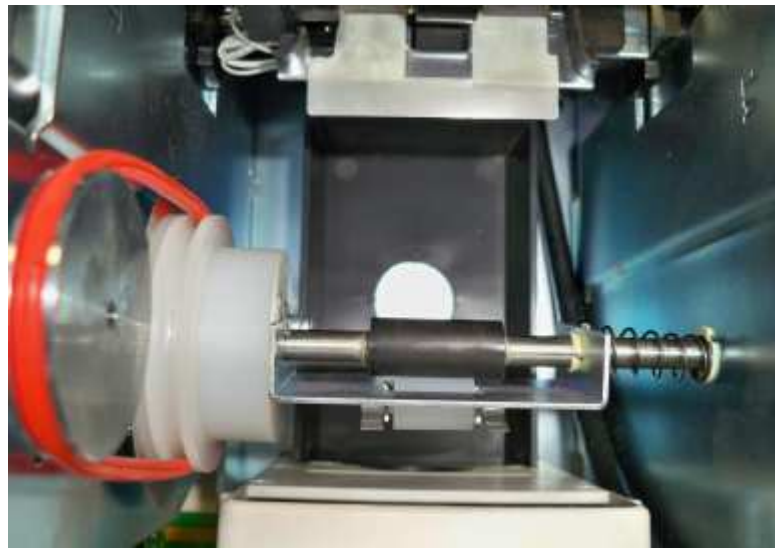


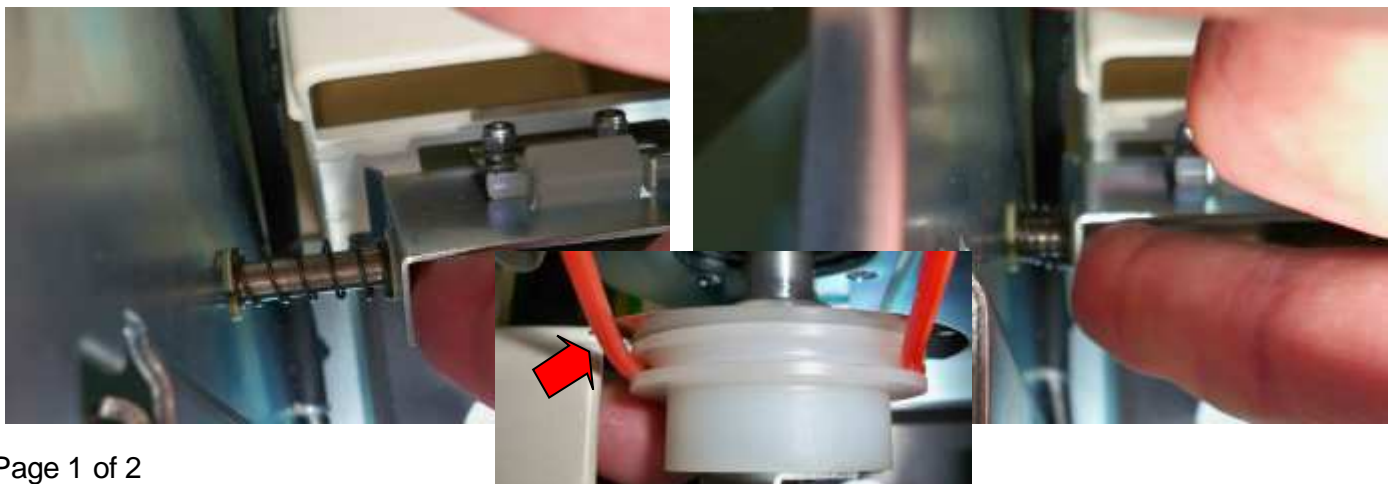
- 1 Open the lid, and remove the small filler panel to gain access to the flipper unit.
- 2 Below, the flipper is shown in its normal position. The flipper tray is parallel with the rest of the printer.



- 3 Turn the flipper tray away from you so that it is at 90° (vertical). The Black rubber roller should be towards the rear of the printer.



- 4 Position yourself on the right-hand side of the printer. Pull the metal flipper tray all the way towards you (compressing the spring all the way). Be careful to ensure the metal vane clears the front fascia. This may mean you need to rotate the flipper further than 90° (seen inset photo);



- 5 Look behind the Orange belt, and the White pulley. You can see the flipper shaft. This shaft will have old deposits of grease on it. You will need to remove the old grease completely.



- 6 Using an IPA (Isopropanol ) soaked cleaning cloth, clean off any of the old grease on the shaft. There is just enough room to get the cleaning cloth in from the rear as shown below. With the cloth pressed against the shaft, turn the Black roller with your other hand;



- 7 Finally, using a small paint brush or similar, apply a very small amount of fresh general purpose grease onto the shaft;

